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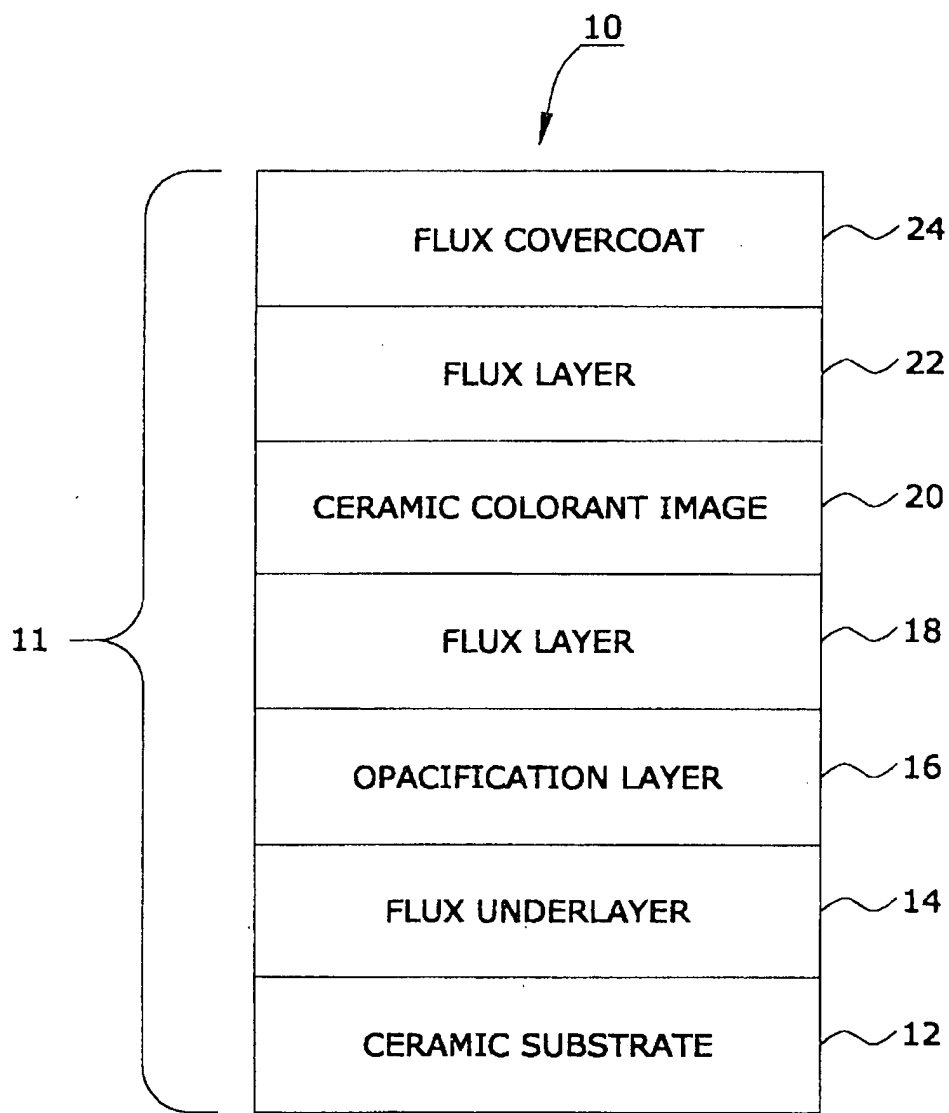


FIG. 1

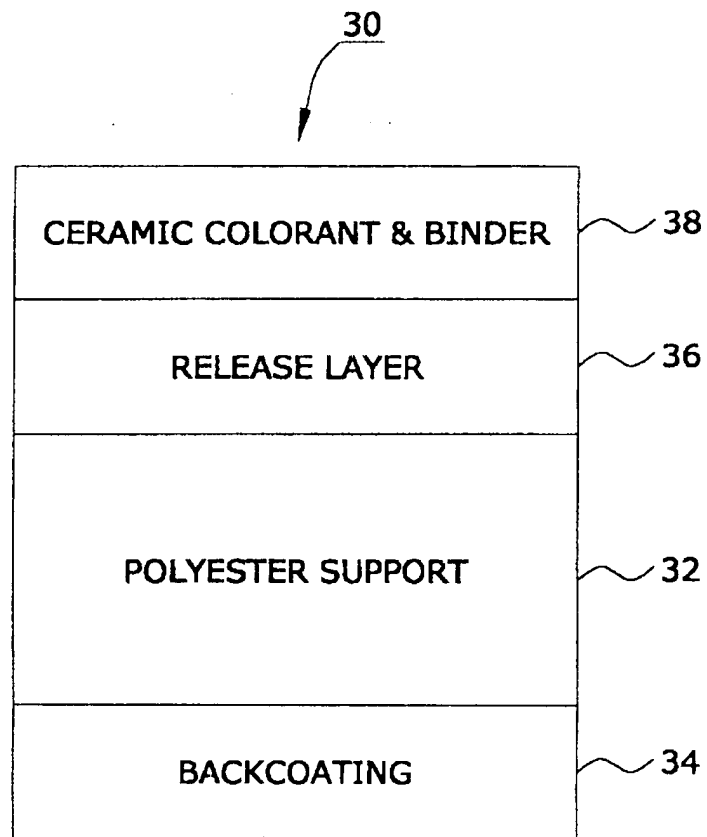


FIG. 2

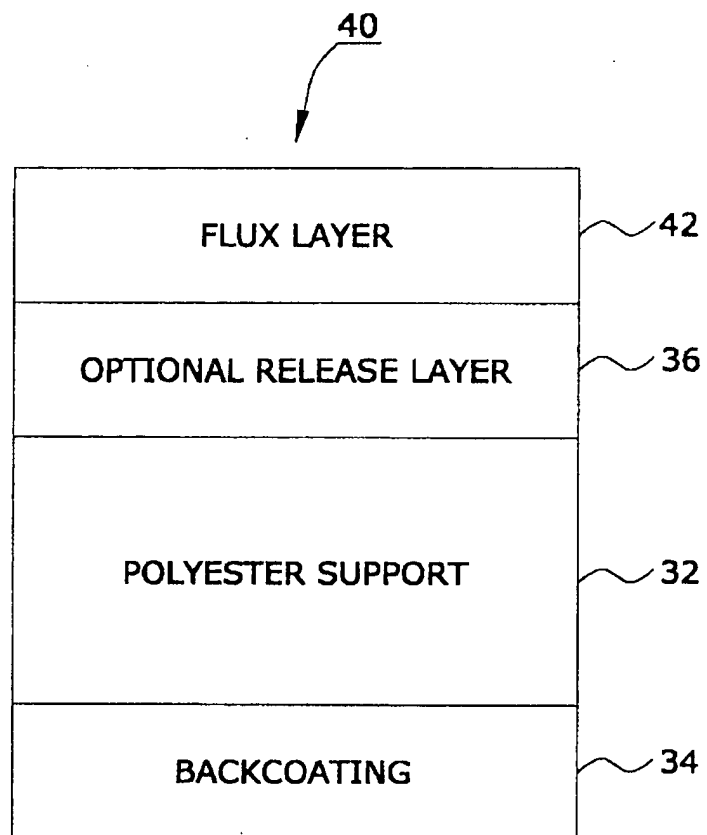


FIG. 3

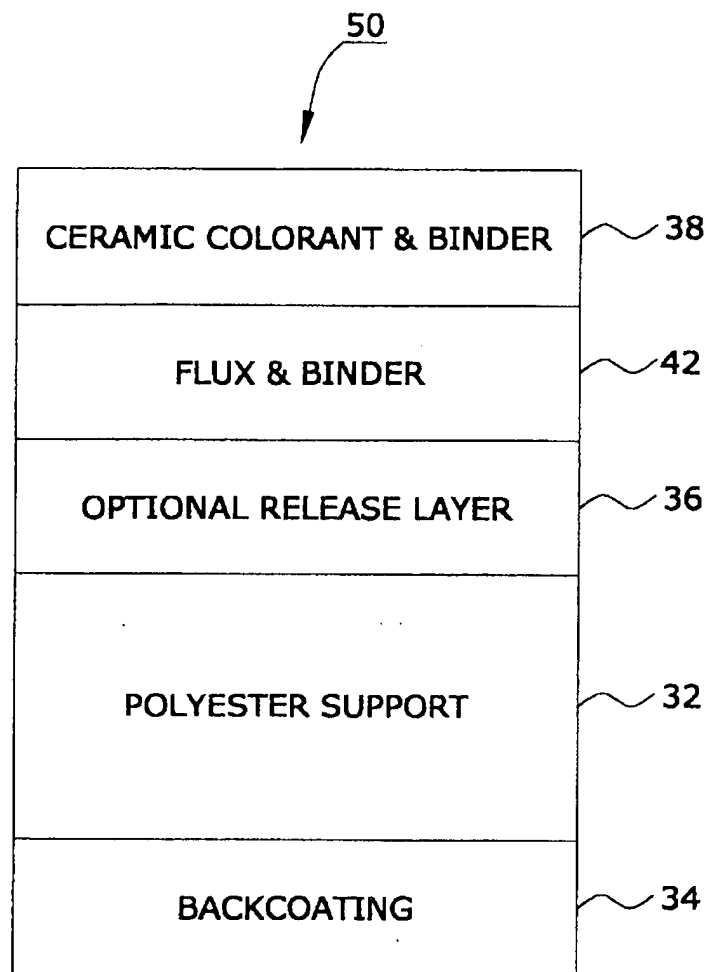


FIG. 4

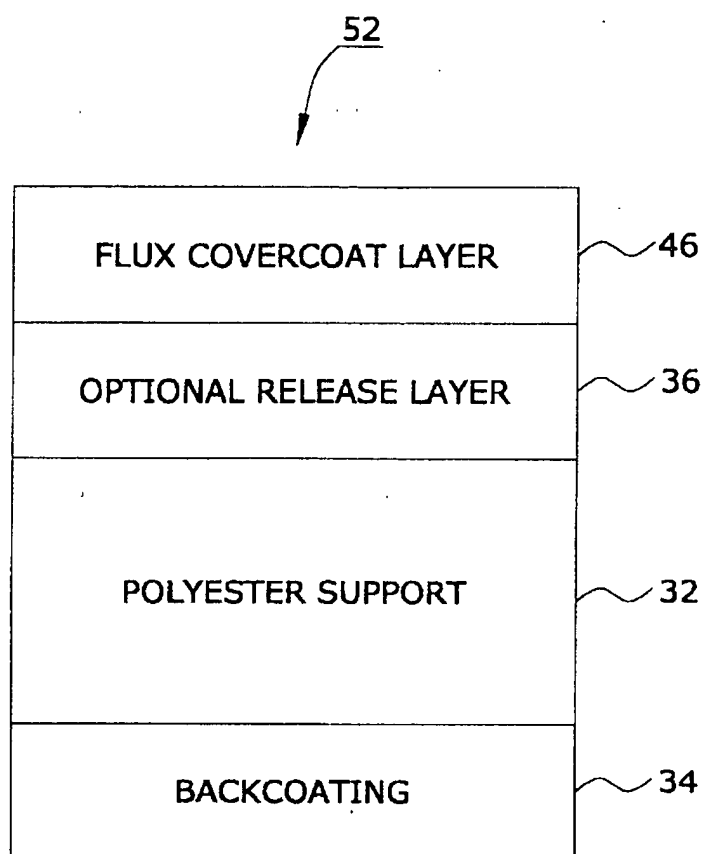


FIG. 5

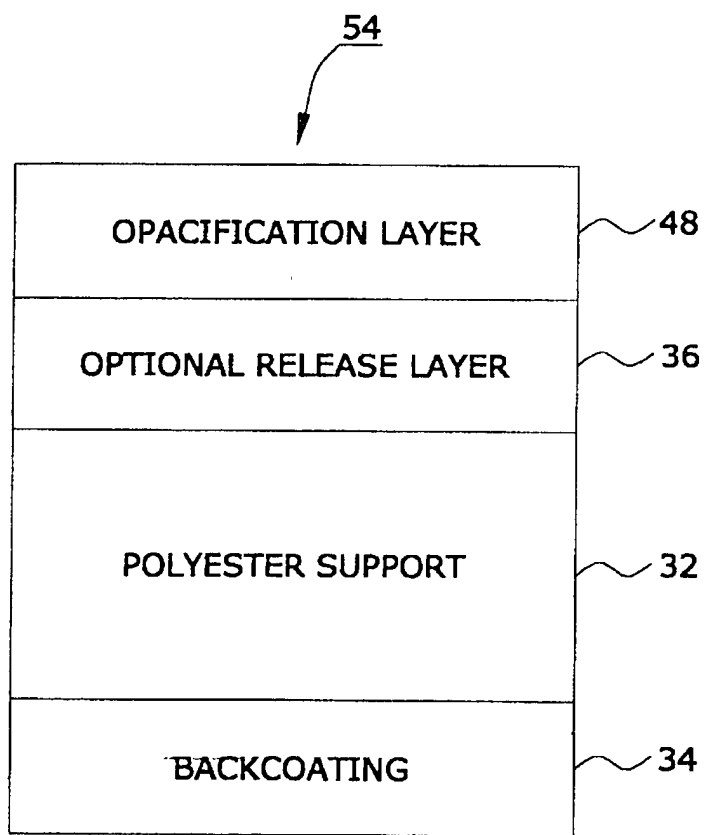


FIG. 6

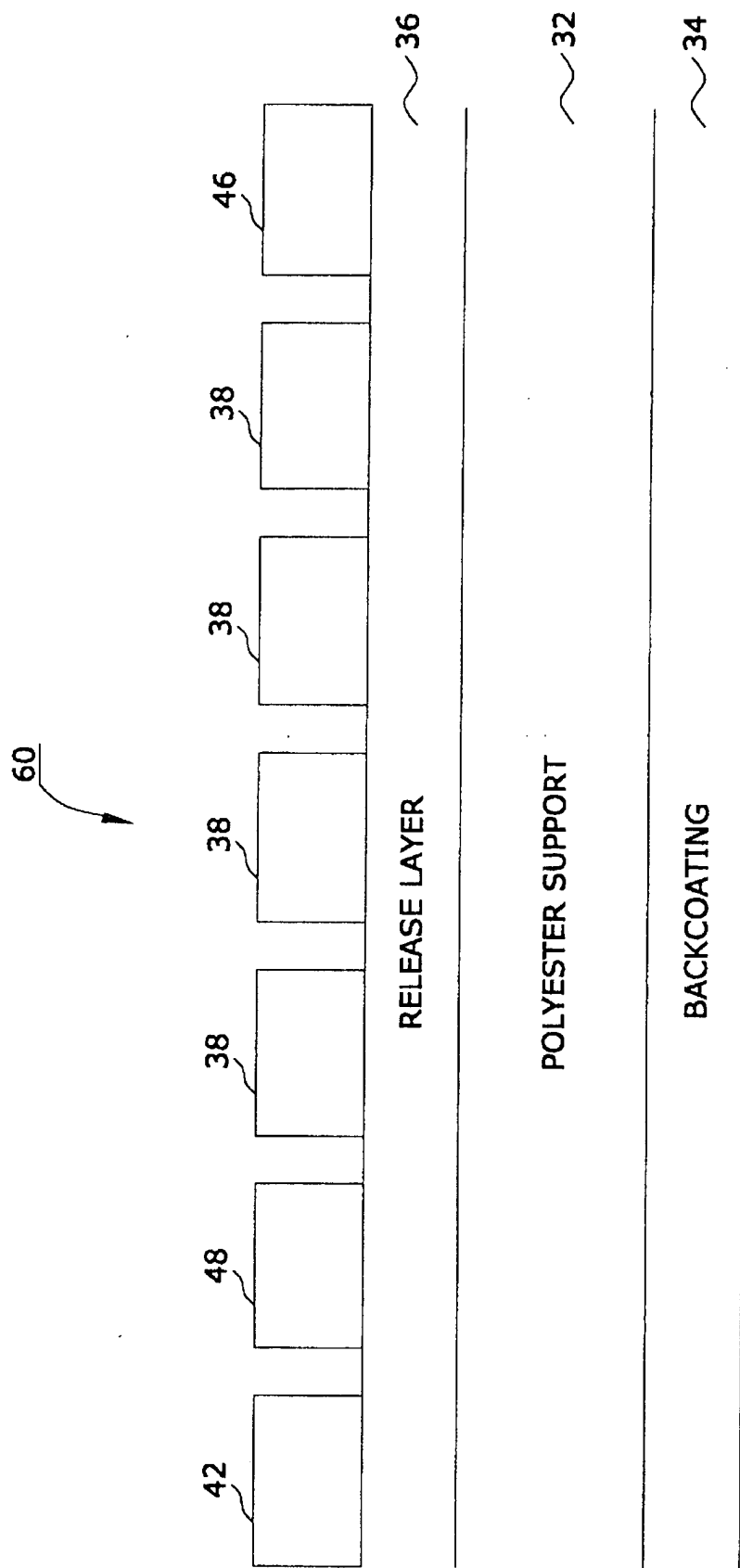


FIG. 6A

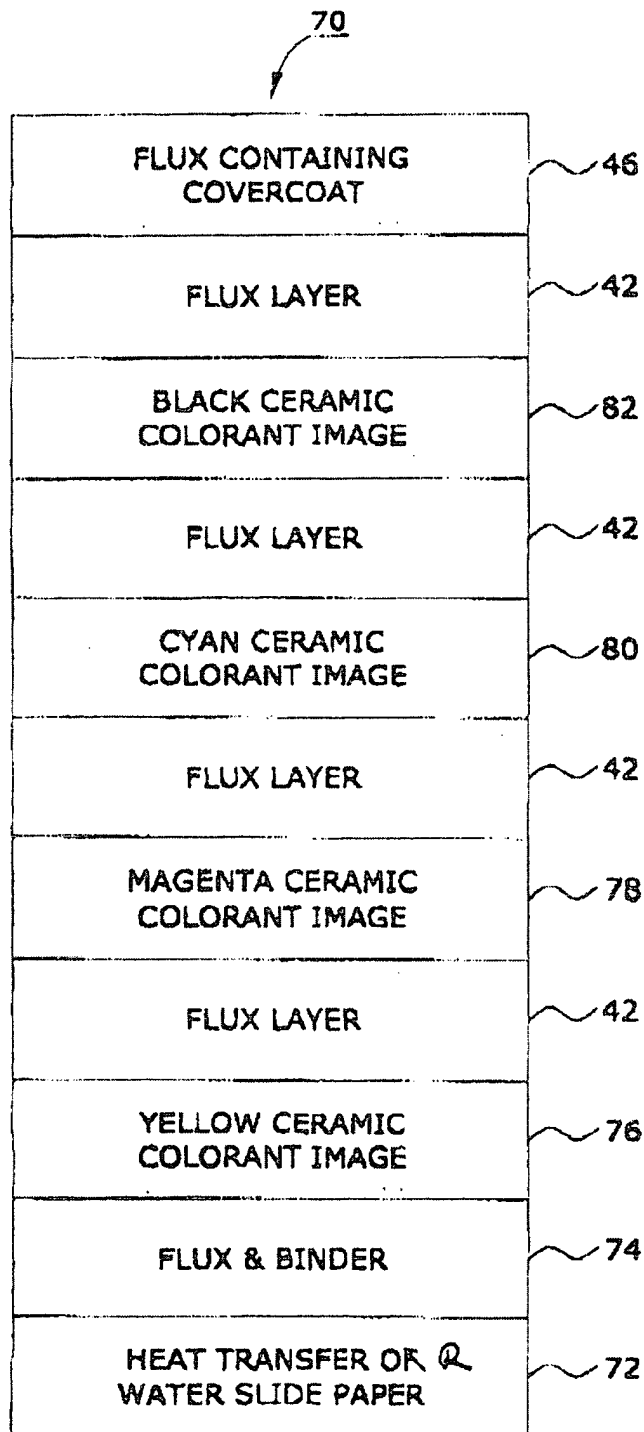


FIG. 7

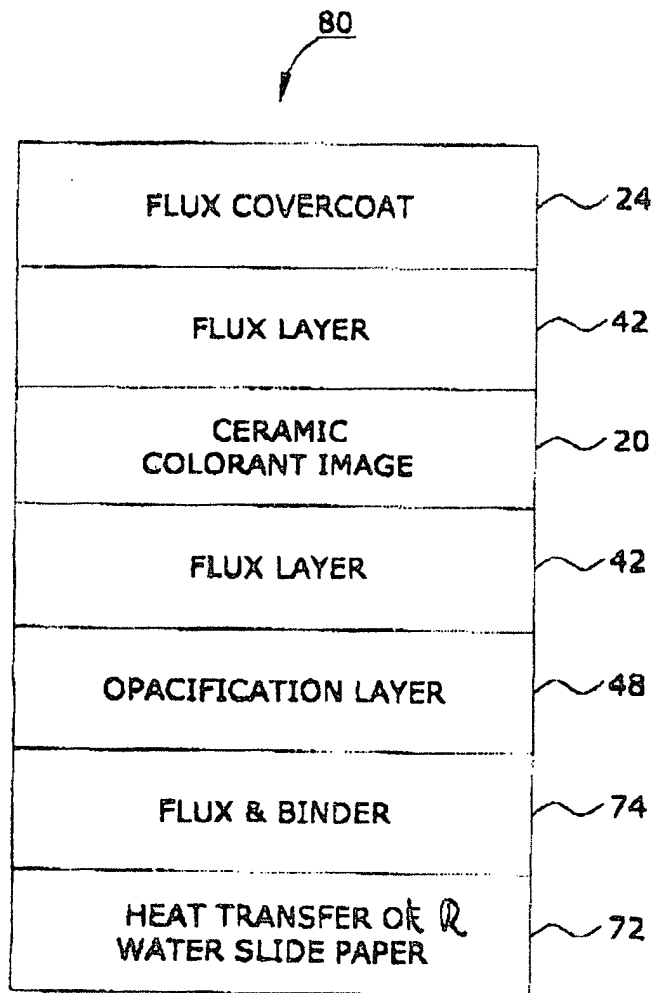


FIG. 8

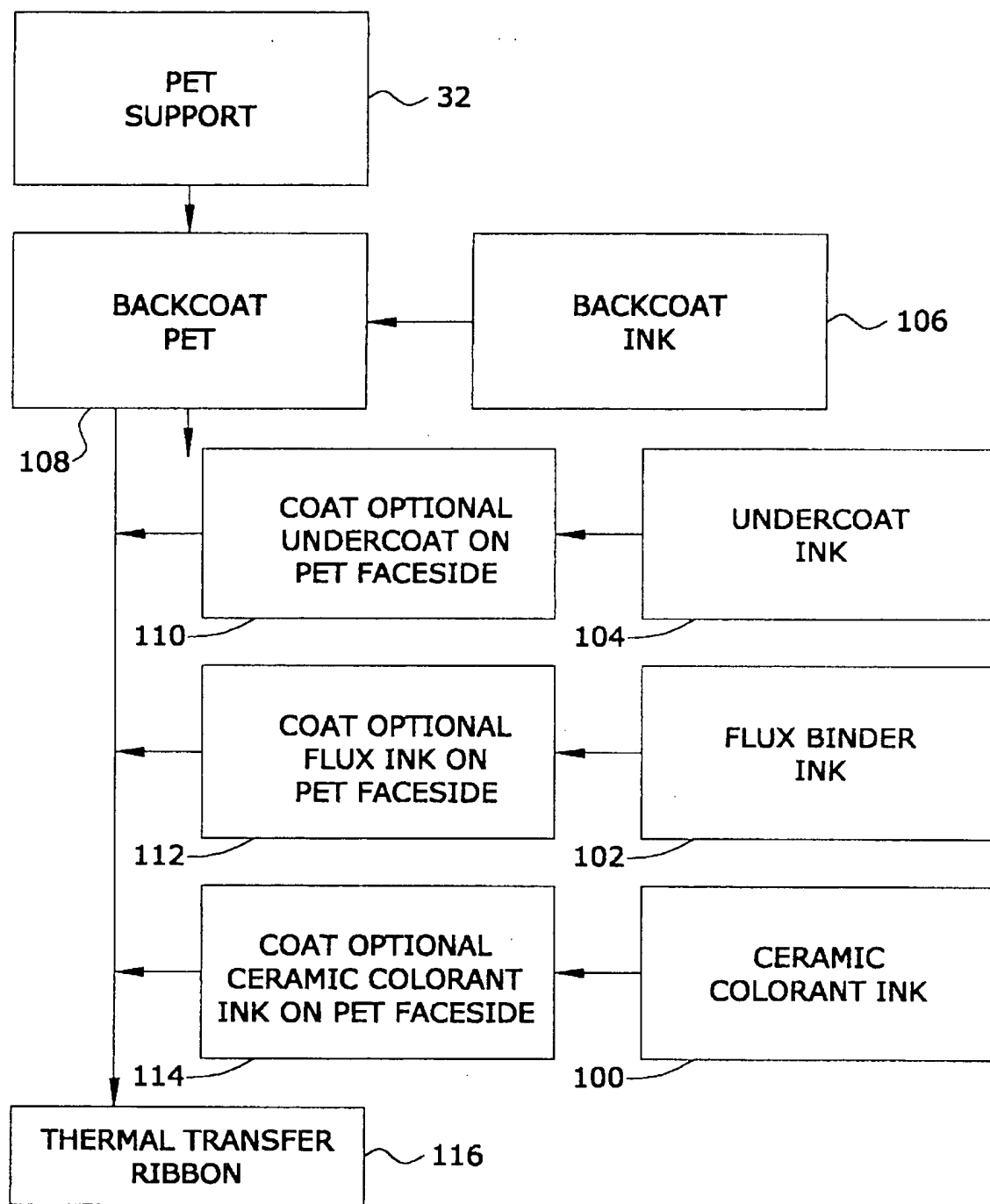


FIG.9

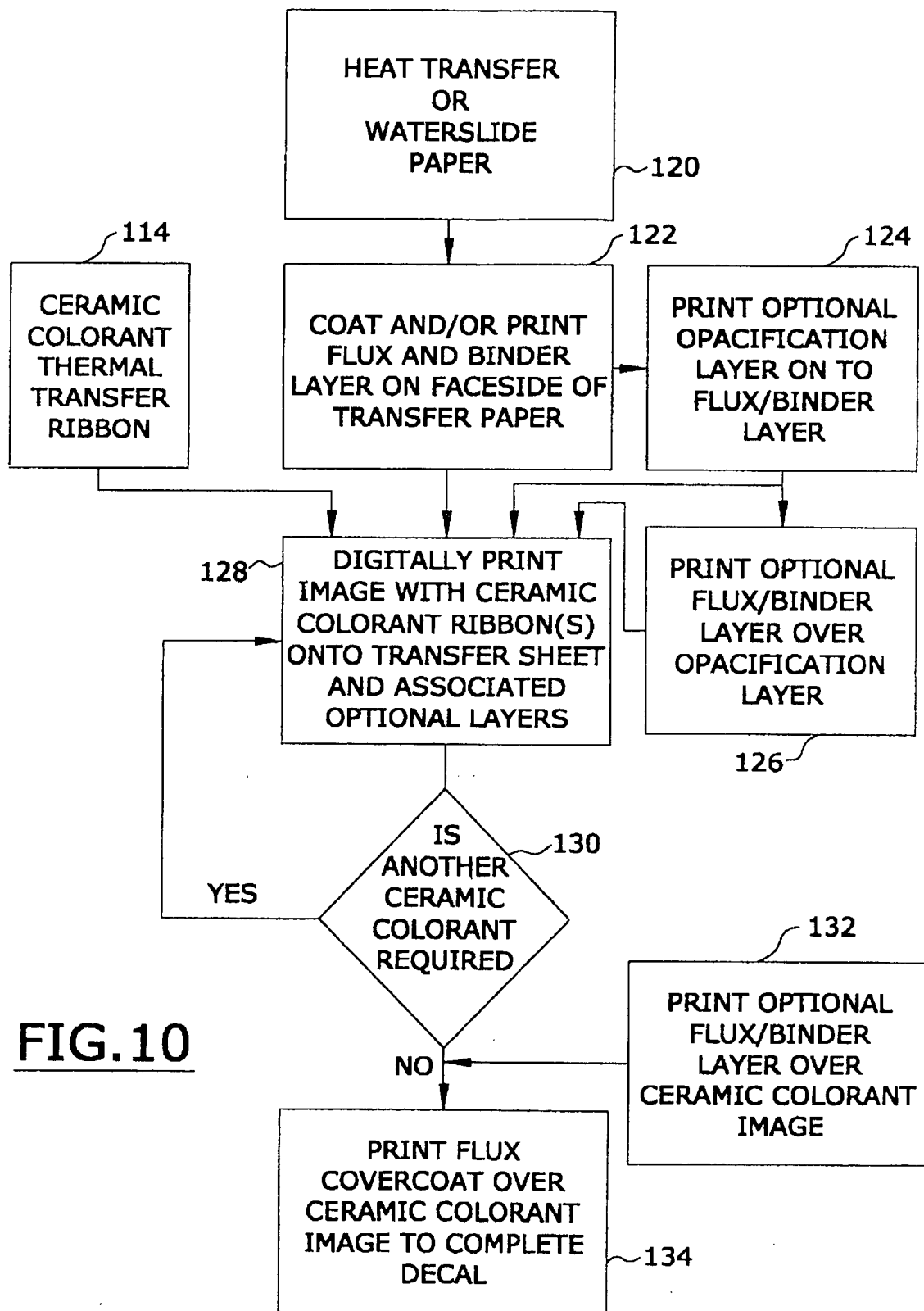
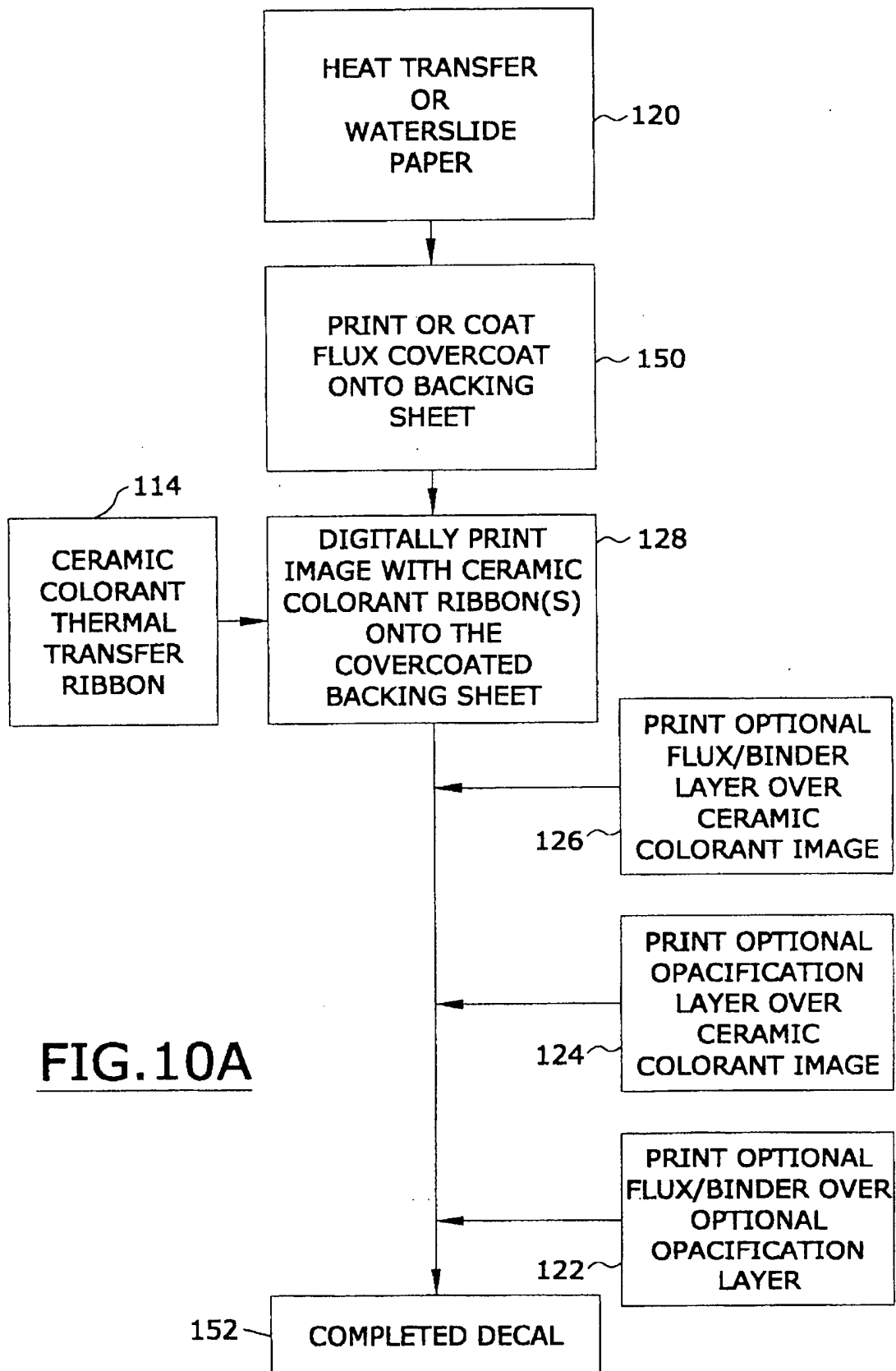


FIG.10



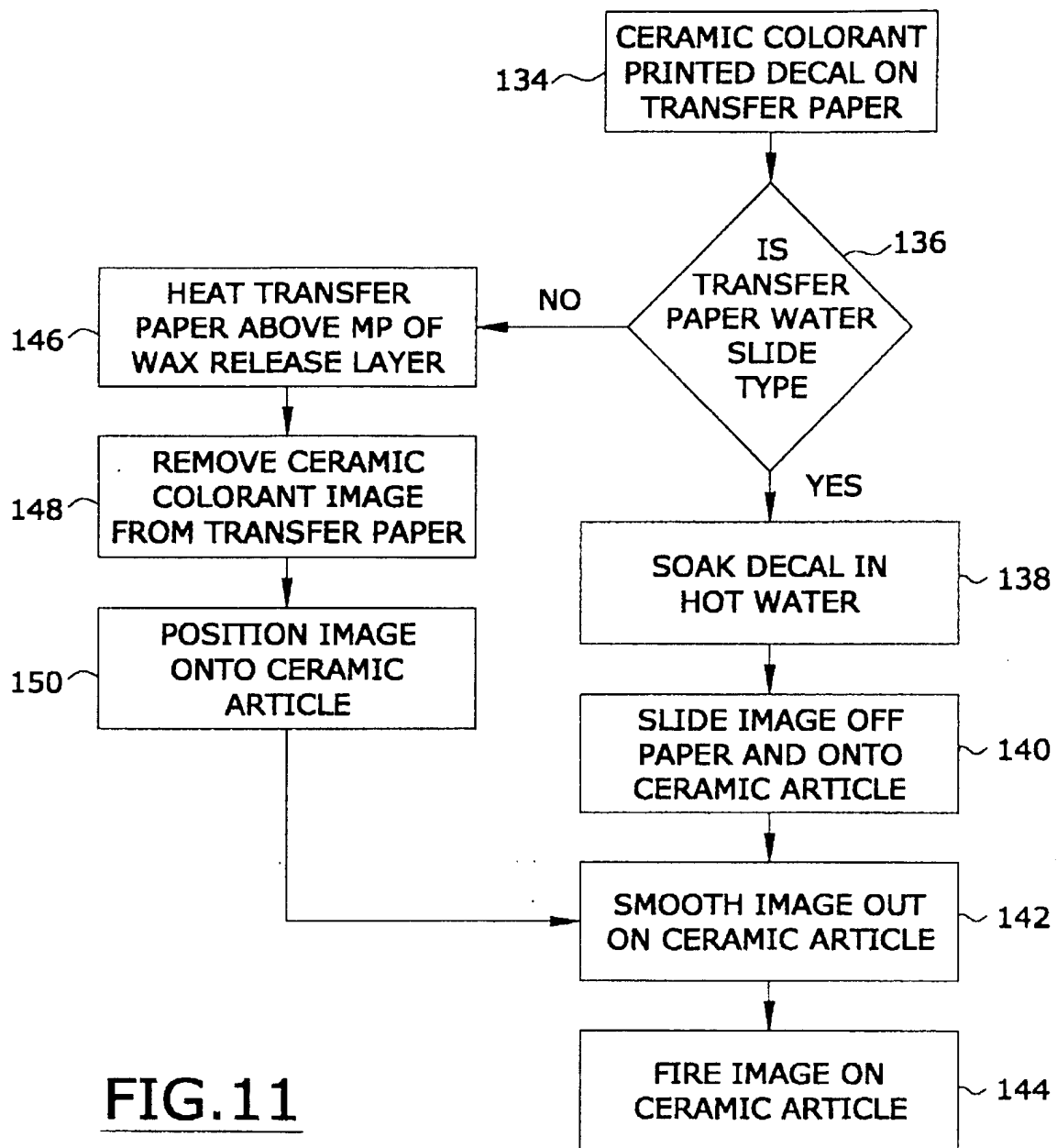


FIG. 11

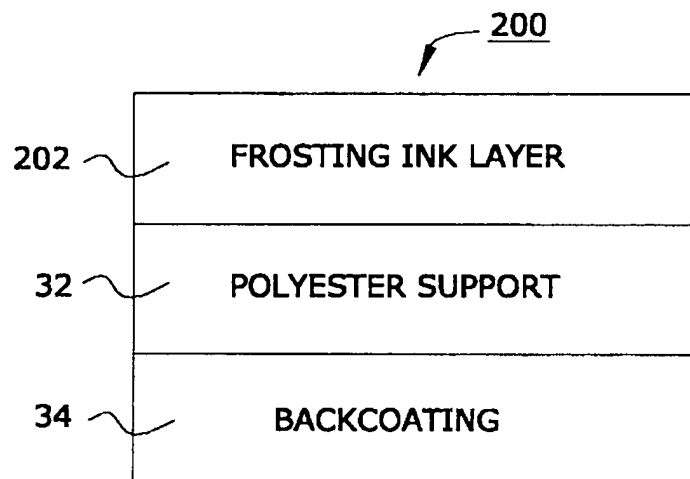


FIG.12

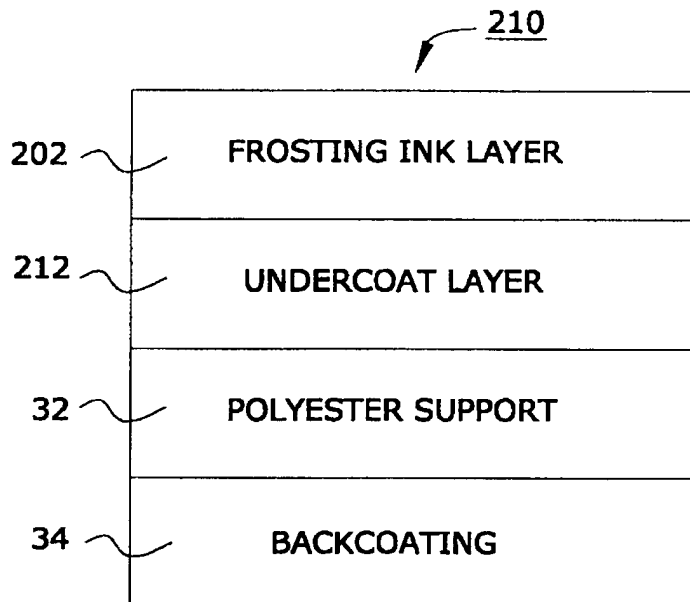


FIG.13

211

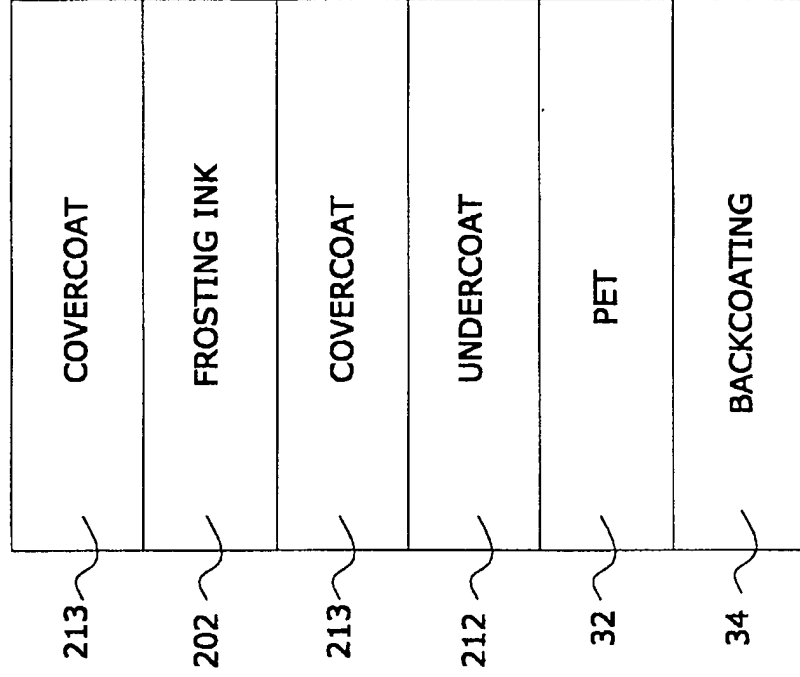


FIG.13A

215

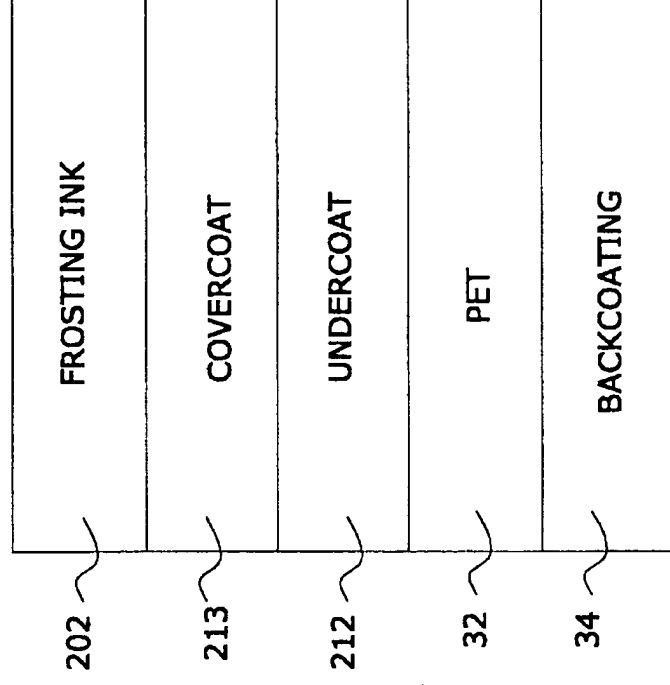


FIG.13B

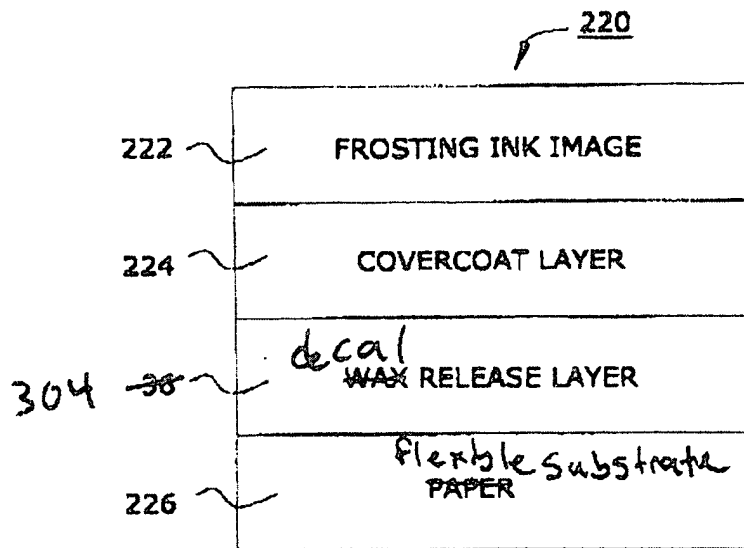


FIG.14

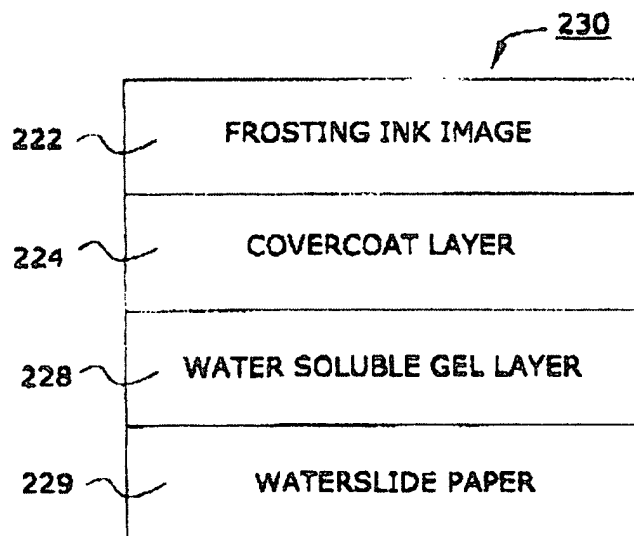


FIG.15

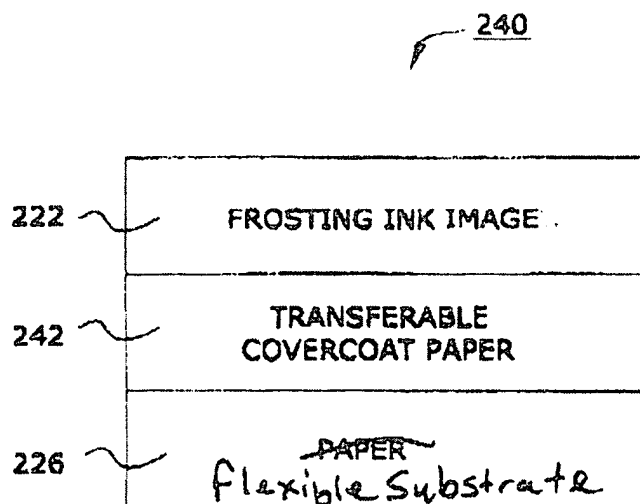


FIG.16

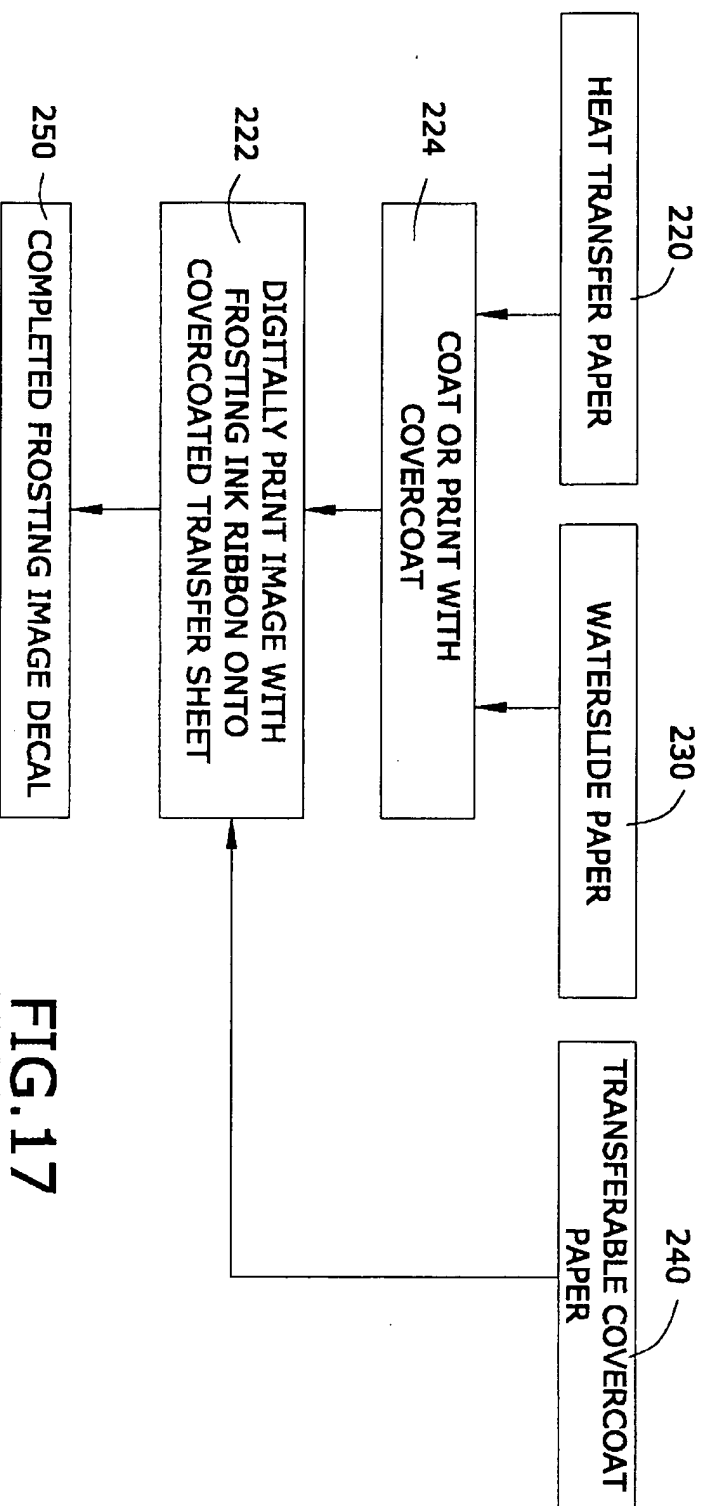
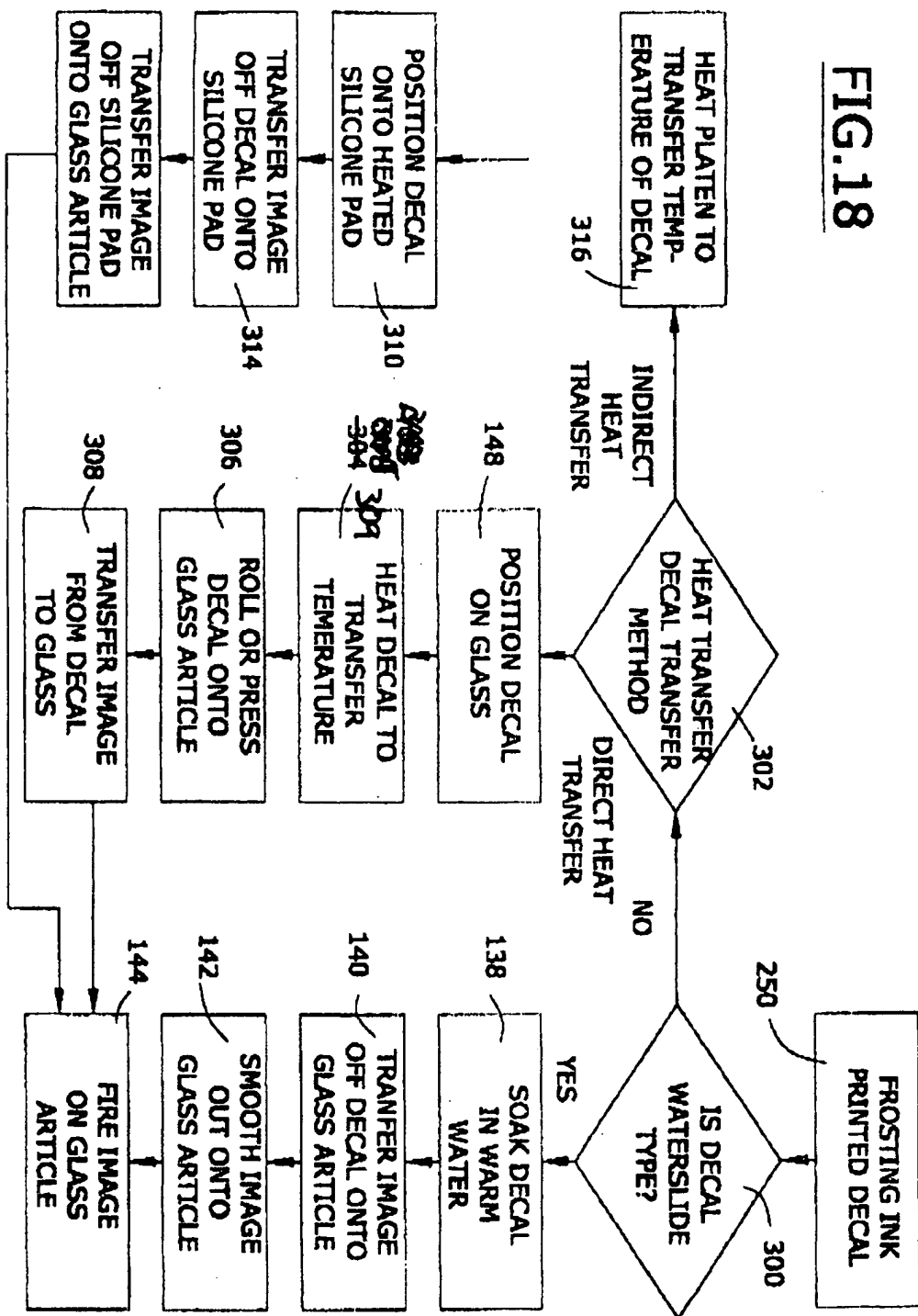


FIG.17

FIG.18



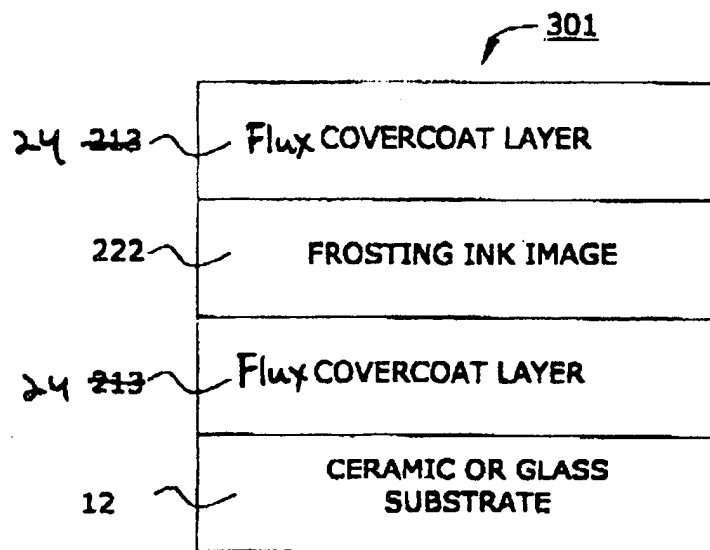


FIG.19

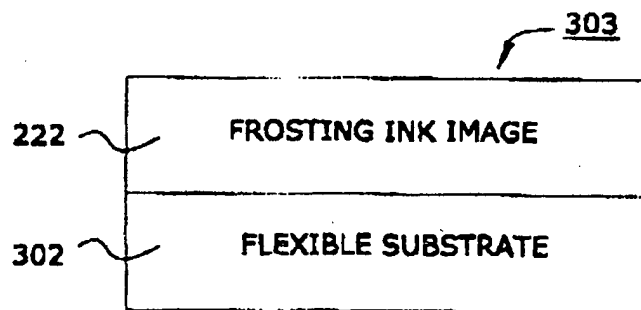


FIG.20

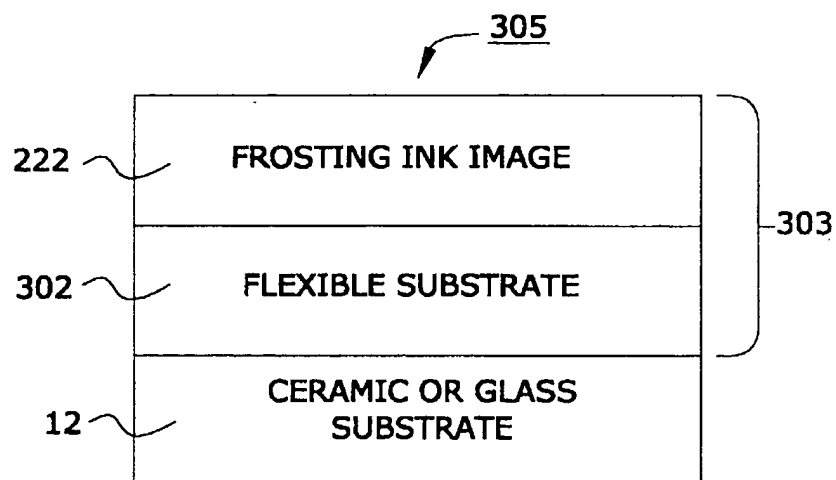


FIG.21

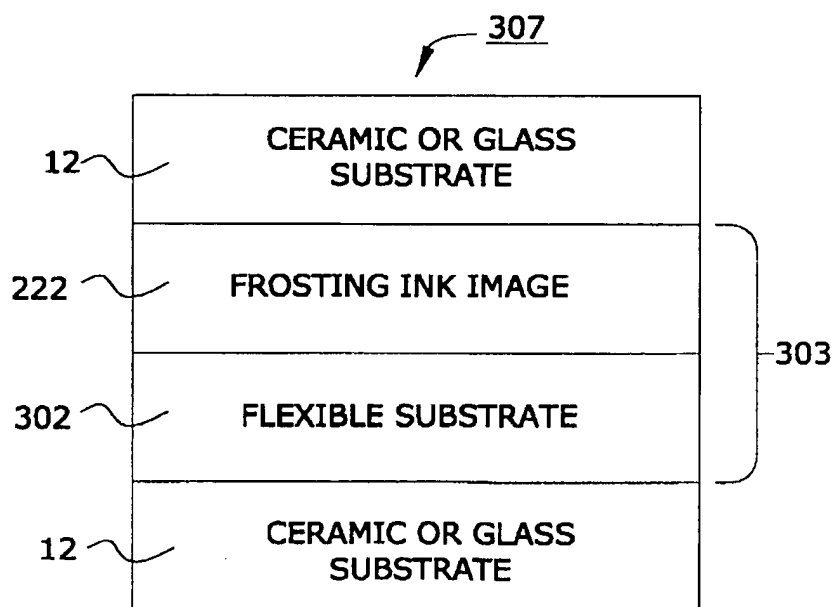


FIG.22

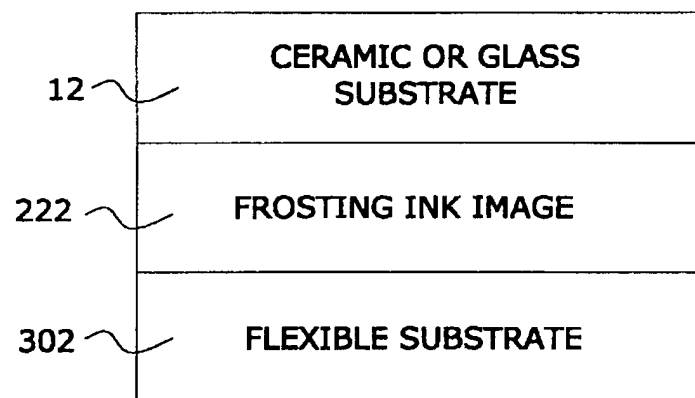


FIG.23

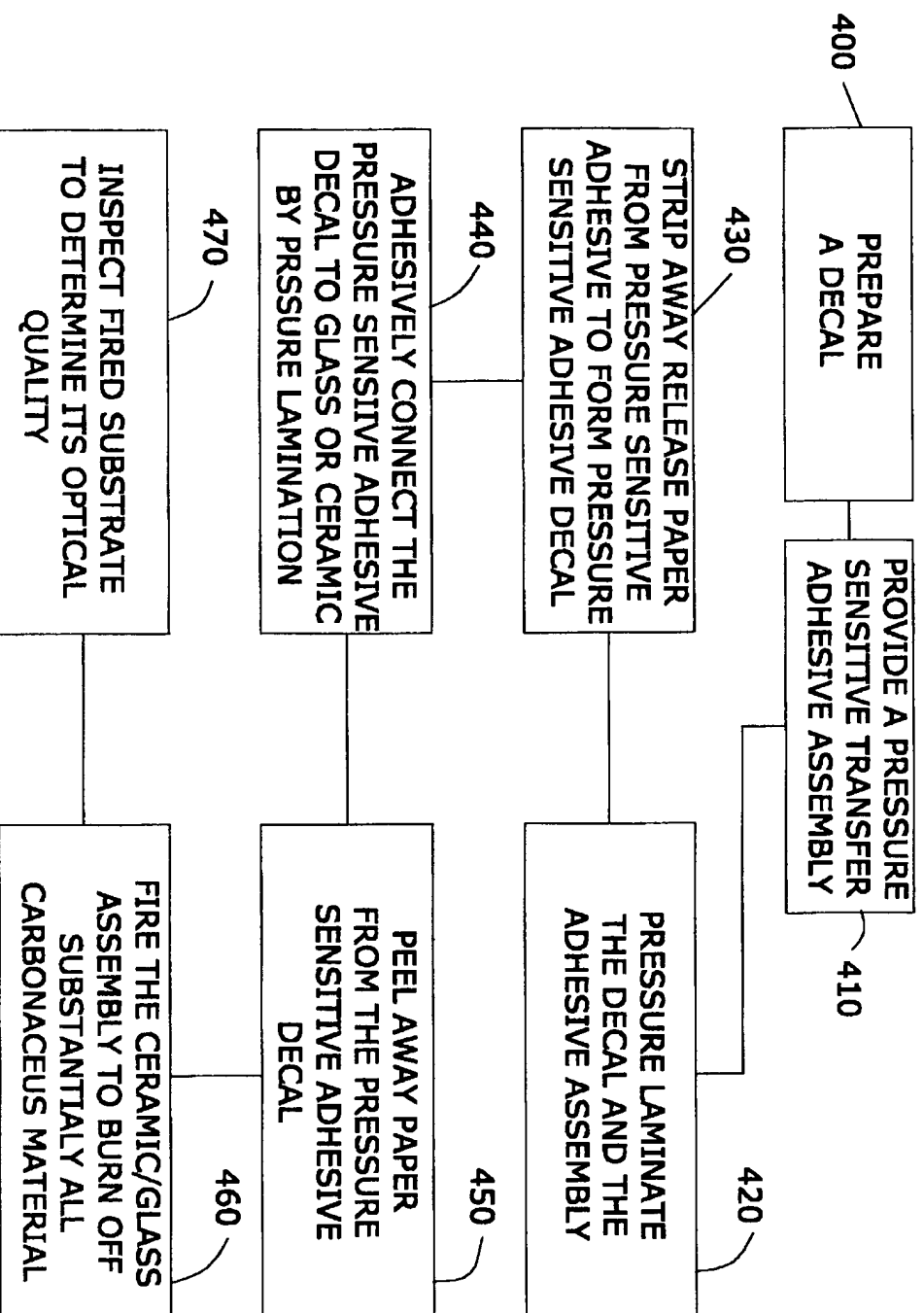


FIG.24

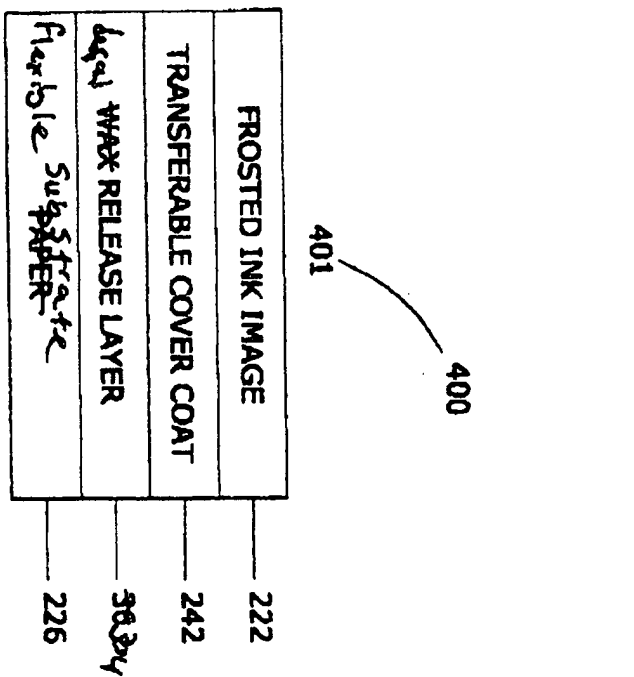


FIG.25A

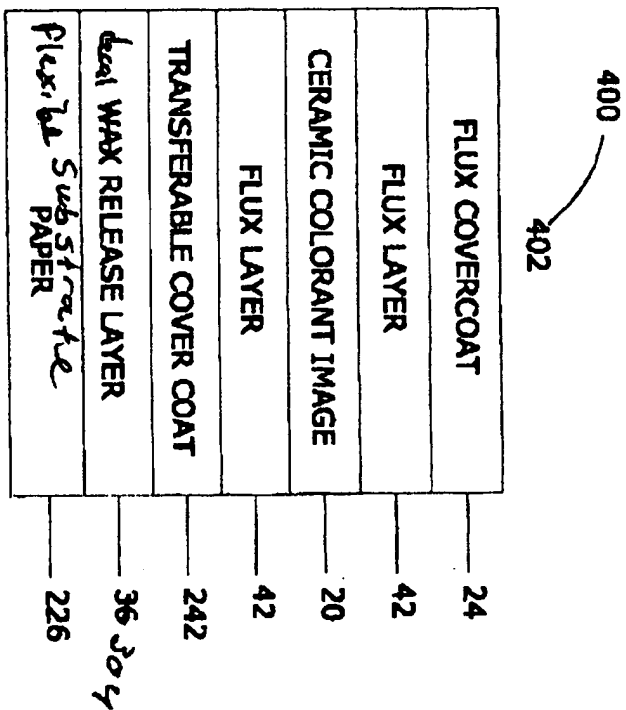


FIG.25B

410

| | |
|--------------------------------------|-----|
| SILICONE RELEASE COATING | 415 |
| TRANSFER SUBSTRATE | 414 |
| SILICONE RELEASE COATING | 413 |
| PRESSURE SENSITIVE TRANSFER ADHESIVE | 412 |

FIG.26

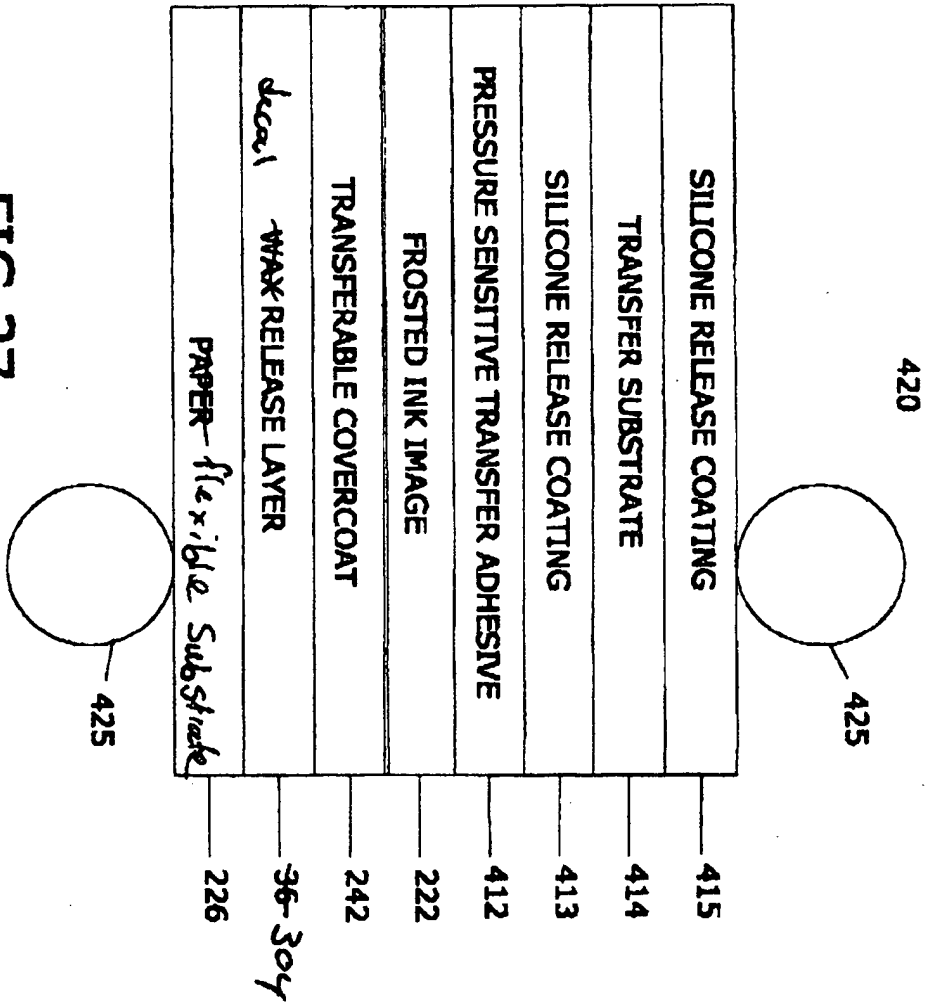


FIG.27

430

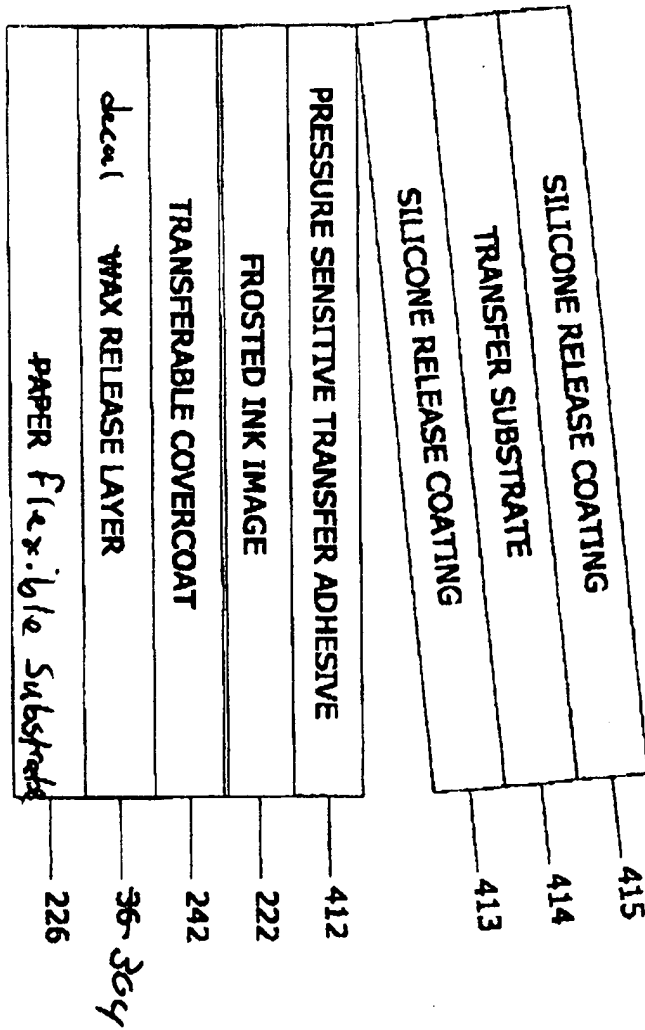


FIG.28

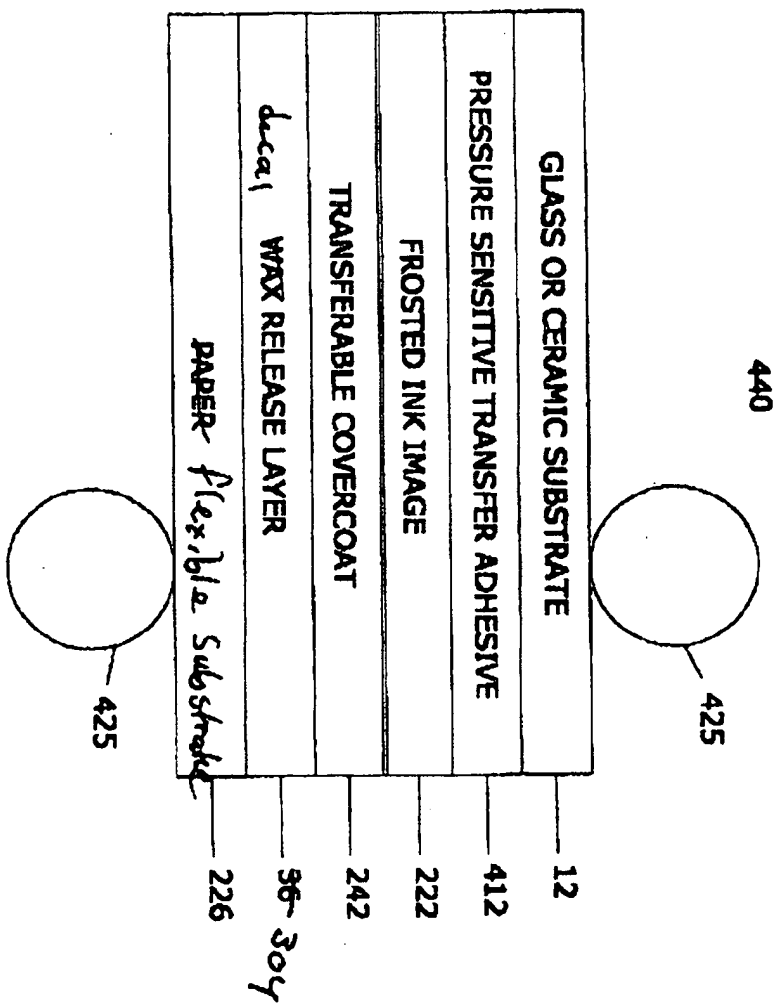


FIG.29

450

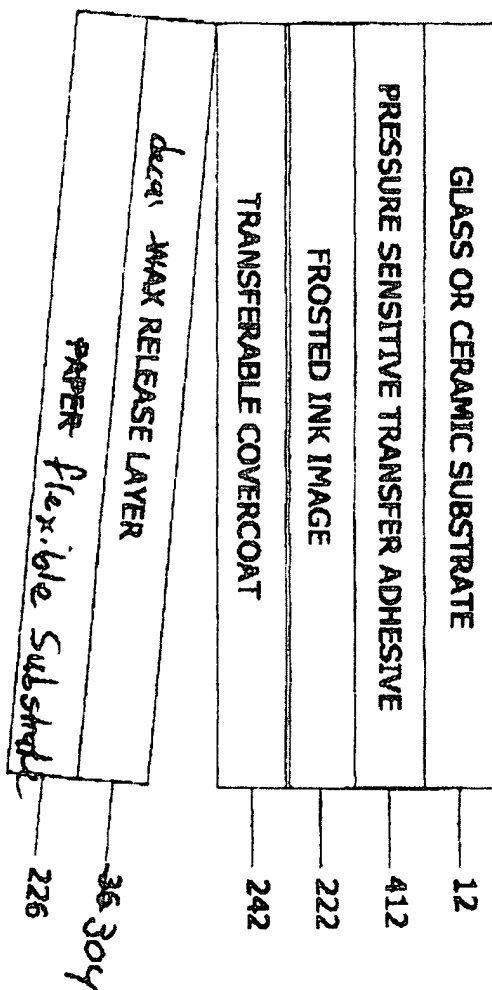


FIG.30

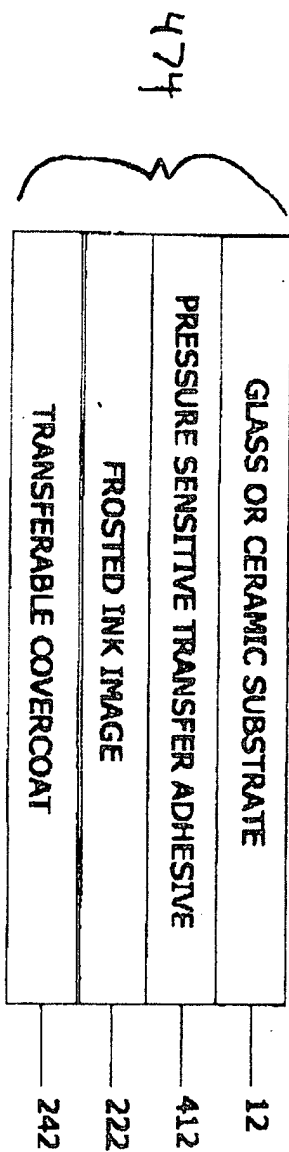


FIG.31

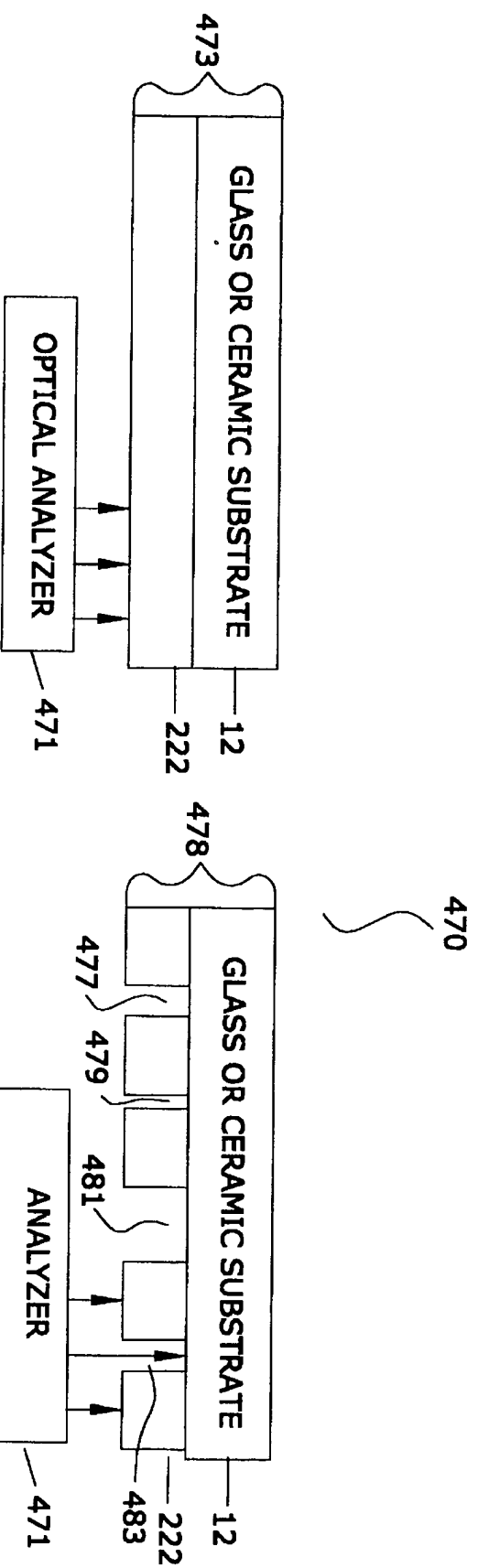


FIG.32

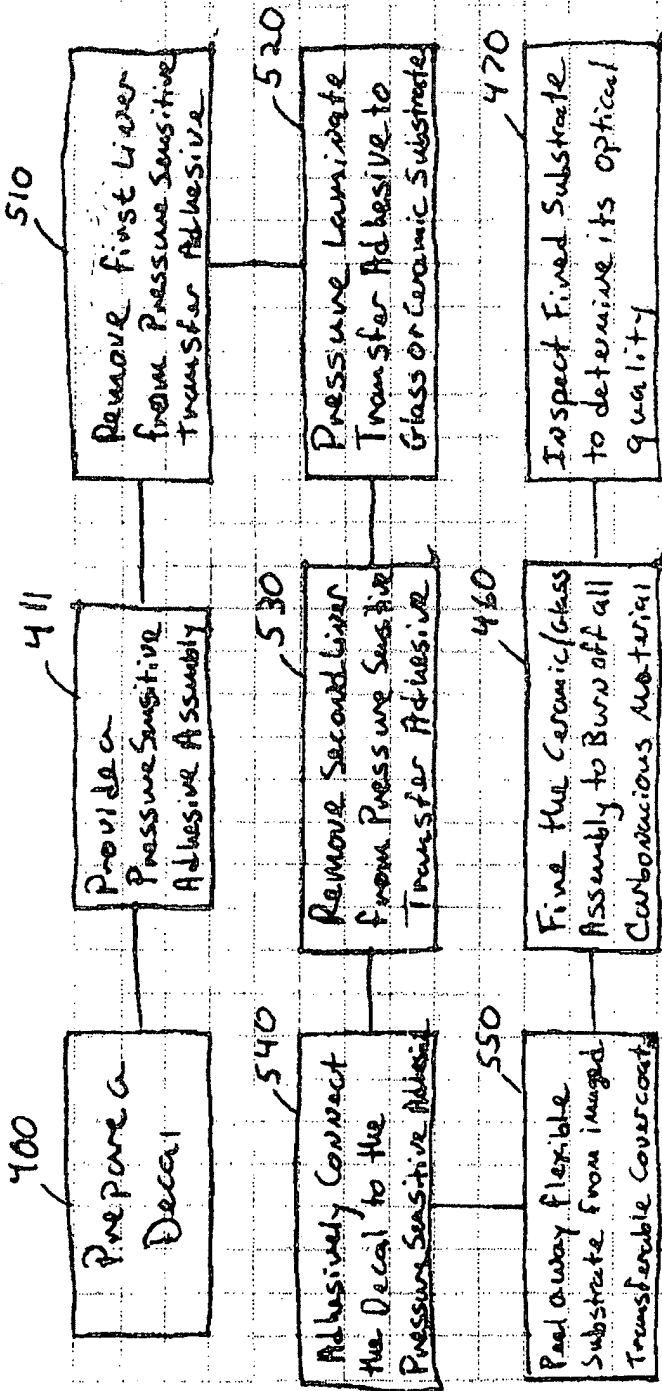


Figure 33

-411

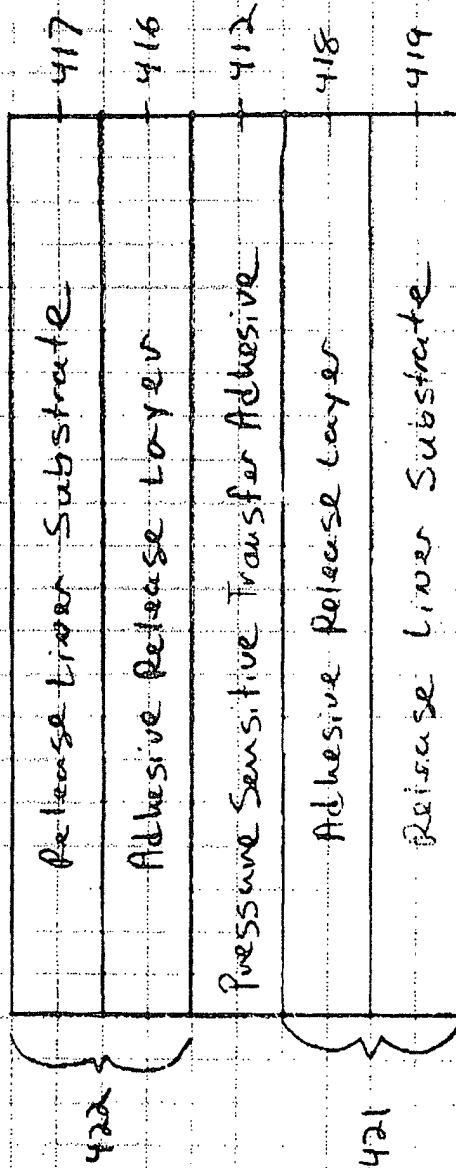


Figure 304

510/520/530



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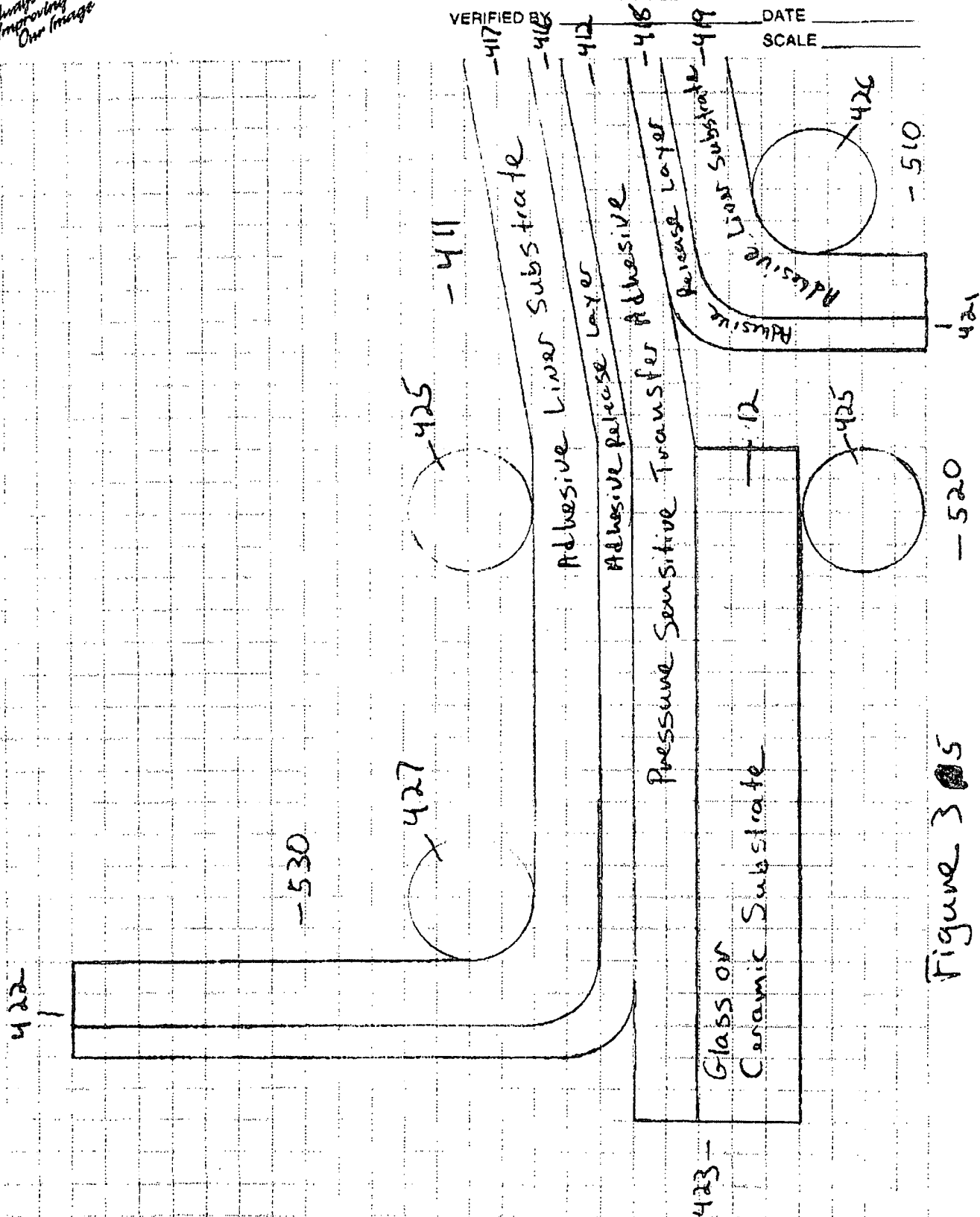


Figure 305

540/550



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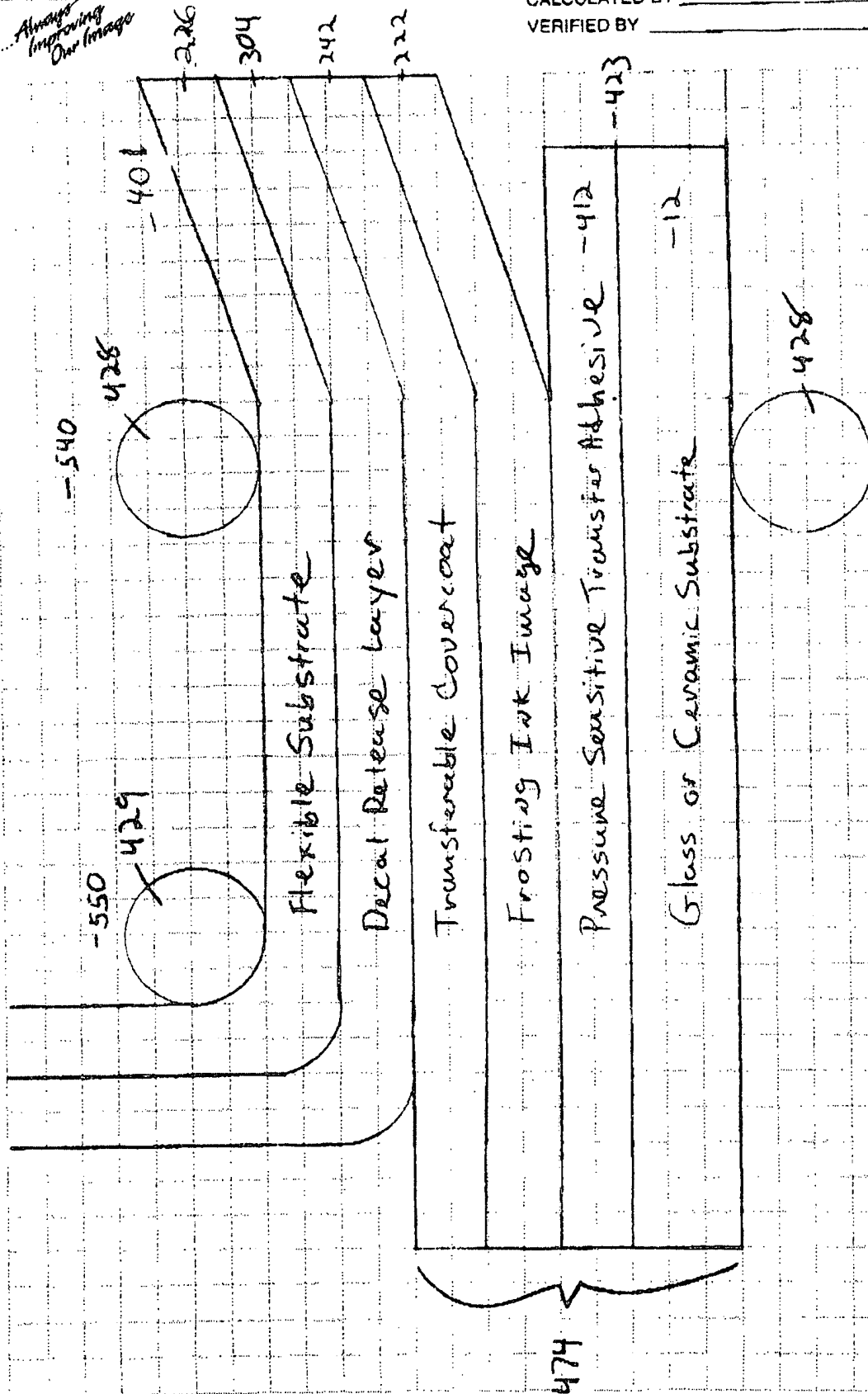


Figure 376

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— 800

Frosting ink image

— 222

Flexible Covercoat Substrate — 805

Figure 37



ENGINEERING

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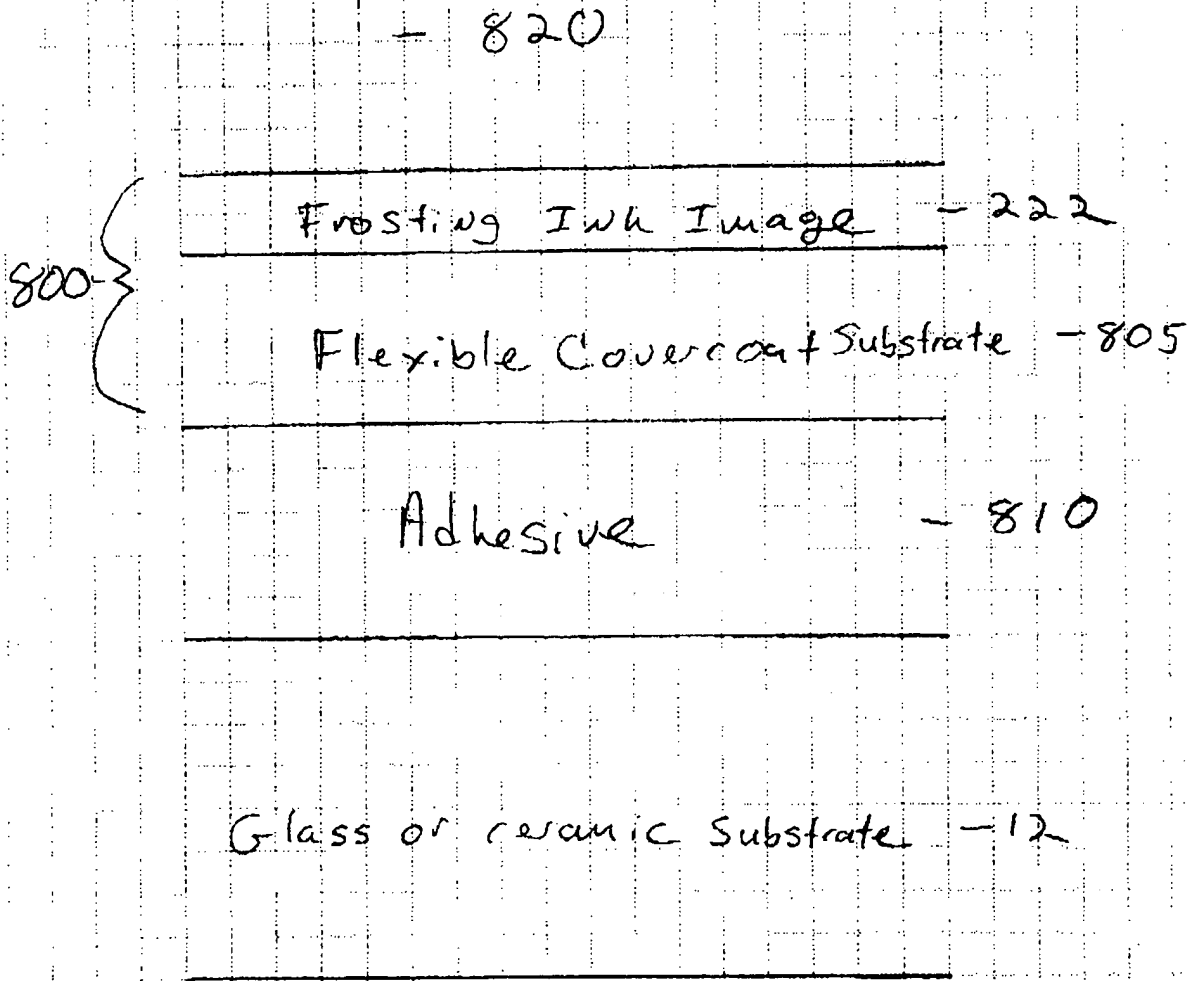


Figure 38



ENGINEERING

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- 830

Flexible Covercoat Substrate - 805

Ceramic Colorant image - 20

Adhesive - 810

Glass or ceramic substrate - 12

Figure 39

- 845

- 805

Flexible Covercoat Substrate

Frosting Ink Image

- 222

Adhesive

- 810

Glass or Ceramic Substrate - 12

Figure 40